



# Moulding Rubbers



## High Tear Silicones Moulding Rubbers

Product Code	Description	Colour	Viscosity Mixed mPas	Duro Shore A	Tensile MPa	Elongation %	Tear kN/m
MM903	Base Rubber	Beige	9000	3	1.40	900	9.00
MM906	Base Rubber	Beige	6000	6	2.61	688	13.58
MM911	Base Rubber	Beige	26500	11	2.30	600	14.00
MM913	Base Rubber	Beige	11000	15	2.80	622	20.18
MM918	Base Rubber	Beige	16500	18	3.11	539	23.49
MM922	Base Rubber	Beige	19000	22	3.64	497	26.24
MM928	Base Rubber	Beige	26000	27	4.03	401	30.31
MM940	Base Rubber	White	37000	37	4.86	349	25.00

## High Tear Catalyst

New Code	Description	Feature	Colour	Mix Ratio	De-Mould Time Hrs	Pot Life mins
MMTA2	Catalyst	Thixotroping Additive	Clear	100:2	N/A	N/A
MMCatL6W NT	Catalyst	Standard Cure Clear	Clear	20:1	<24	45 to 120
MMCatB5 NT	Catalyst	Standard Cure Blue	Blue	20:1	<24	>45
MMCatR5 NT	Catalyst	Fast Cure Red	Red	20:1	<3	15 to 45
MMCatW	Catalyst	Booster	Clear	100:1	1-2	15

## Low Tear Silicone Moulding Rubbers

Product Code	Description	Colour	Viscosity Mixed mPas	Duro Shore A	Tensile MPa	Elongation %	Tear kN/m
MM810	Base Rubber	Grey	<6000	11	0.80	250	2.00
MM816	Base Rubber	Grey	<8400	16	1.00	250	2.50
MM820	Base Rubber	Grey	<4800	20	1.76	150	2.45
MM828	Base Rubber	Grey	<10800	28	1.00	150	2.50
MM830	Base Rubber	Grey	<10800	27	1.50	200	2.00
MM850	Base Rubber	Grey	40000	55	3.10	100	6.00
Silcoset 101	A/B Kit	Red	40,000	61	4.77	131	8.10
MM50T	Base Rubber	Grey	12,000 (A)	47 (00)	1.70	700	6.00
MM709	Base Rubber	Trans	18,000 (A)	20 (00)	0.30	600	3.00
MM4400	A/B Kit	Yellow	Paste	16	1.50	400	8.00

## Low Tear Catalyst

New Code	Description	Feature	Colour	Mix Ratio	De-Mould Time Hrs	Pot Life mins
MMCatW	Catalyst	Booster for rapid cure	Clear	100:1	1-2	15
MMCatL5IV	Catalyst	Shoe moulds low hazard	Green	20:1	<24	45
MMCatVEI	Catalyst	Shoe moulds fast cure	Green	20:1	2	15
MMCatVE	Catalyst	Shoe moulds standard cure	Green	20:1	<24	45
MMCatL5I	Catalyst	Leather reproduction fast cure	Clear	20:1	2	15
MMCatL5	Catalyst	Leather reproduction standard cure	Clear	20:1	<24	45

## Addition Cure Silicone Moulding Rubber

Product Code	Description	Colour	Viscosity Mixed mPas	Duro Shore A	Tensile MPa	Elongation %	Tear kN/m
MM228	A/B Kit	Translucent	13000	28	5.06	746	31.00
MM230	A/B Kit	Various	20000	30	4.00	650	25.00
MM240TV	A/B Kit	Translucent	45000	40	5.40	330	22.00
MM242	A/B Kit	Various	11000	40	5.43	562	11.50
MM700FG	A/B Kit	Blue	Putty	37	2.00	220	12.00
MM720FG	A/B Kit	Beige	15000	20	3.37	546	23.00
MM730FG	A/B Kit	Beige	15000	30	4.40	600	27.00
MM740FG	A/B Kit	Beige	15000	40	4.70	400	11.50
MM Skin 13	A/B Kit	Translucent	30,000	13	4.10	660	22.00
QM260	A/B Kit	Beige	70000	60	5.17	190	14.80
QM270	A/B Kit	Beige	50000	70	6.90	100	12.20

## Gelflex Vinyl Moulding Rubber

Product Code	Description	Colour	Duro Shore A	Tear kN/m
Gelflex SG	PVC Rubber	Beige	8	Low
Gelflex HG	PVC Rubber	Blue	13	Low

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