

ACC31

Thinners for ACC 11 acrylic conformal coating

Introduction

ACC 31 ACRYLIC CONFORMAL COATING THINNERS is a special blend of high purity solvents designed for thinning ACC11 ACRYLIC CONFORMAL COATING. The main use of the thinners is to dilute the conformal coating to a suitable viscosity for use in dip, spray or "airless" coating application of conformal coatings to a Printed circuit board (PCB)

Key Features

- Unique solvent blend with flow additives
- High purity

Use and Cure Information

a)

Dipping – Typical dipping viscosities for the Acrylic coating are 250-350 cps that gives a typical viscosity of 25 - 30 microns.

Evaporative losses will increase the viscosity and lead to a thicker coating using more material per unit area. Viscosity should be checked by Brookfield or flow cups. Addition of 2-5% thinners should be made to bring the viscosity into this range.

b)

Air spray – Typical spray viscosities are 50 cps and are achieved by diluting 2 parts coating with 1 part thinners

c)

Airless spray (Nordson / PVA) – typically uses 50 – 100cps viscosity. For the latter use 3 parts coating with one part thinners.

NOTE

– viscosity of the diluted coating is strongly dependent on temperature. Data is given for typical room temperature (20C). These data are typical values and may need to be varied according to the equipment used and the population of the PCB.

Health and Safety

Safety Data Sheets available on request.

Packaging

CHT Additives are available in a variety of packaging and sizes. Please contact our sales department for more information.

Revision Date : 02/11/2017

Download Date : 09/08/2020

Property

Uncured product

Appearance

Colour

Flash Point °C

Odour

SG

Storage

Max storage temperature °C

Min storage temperature °C

Shelf life

Test Method Value

Clear colourless liquid

Clear

BS 2000-34 -7 °C

Butyl acetate

BS ISO 2781 0.85

30 °C

10 °C

36 mths

The information and recommendations in this publication are to the best of our knowledge reliable. However, nothing herein is to be construed as warranty or representation. Users should make their own test to determine the applicability of such information or the suitability of any products for their own particular purposes. Statements concerning the user of the products described herein are not to be construed as recommending the infringement of any patent and no liability for infringement arising out of any such use is to be assumed. All values are typical and should not be accepted as a specification