

# TECHNICAL DATA SHEET

## AS1421-100 1 Part Non-Corrosive Neutral Cure Adhesive Sealant and Potting Material (Electronic Grade)

### Description

This is a heat cured, non-corrosive, neutral cure, 1-part, silicone adhesive sealant. It is one in a range of Addition cure products which are solvent free. It exhibits primerless adhesion to many substrates when cured at temperatures above 100°C. It cures to form a very tough resilient silicone elastomer. This product will not corrode copper or its alloys and is suitable for use with electronic components.

### Key Features

- UL94V0 recognised in file No. E334038
- Excellent thermal conductivity
- Fast heat cure and adhesion
- Contains 100 micron glass beads

### Application

Electronics

### Use and Cure Information

This product is a ready to use 1-Part system. It is recommended that liquid versions be thoroughly mixed prior to use, particularly thermally conductive products which are supplied in tubs or pails. Ensure that all surfaces of the substrate are clean and degreased. The work area should be free of contaminants such as organic compounds of sulphur, phosphorus, nitrogen and tin, which act as catalyst poisons.

The rate of cure will depend on how long it takes for the sealant to reach the required curing temperature. Small beads of 1 to 2mm diameter, used as formed-in-place gaskets, can be cured quickly with hot air guns e.g. paint stripper types. With larger sections of sealant or when using as an encapsulant, cure times will increase and the use of an oven will be needed. Increasing the temperature will reduce cure times and maximum cure temperature should not exceed 200°C. All times are based on the actual time in an air-circulating oven at the stated temperature. Note: Improved adhesion is achieved by post cure at 120 to 150°C for 1 to 2 hours.

“For pneumatic dispensing of 310 ml cartridges, the recommended pressure is 2.25 to 3.45 bar (40 to 50 psi). Dispensing pressure above the recommended limits may lead to gas bypassing the piston, causing spluttering at the nozzle and poor bead quality”

### Health & Safety

#### Health and Safety

Safety Data Sheets available on request.

### Packaging

CHT Adhesives are available in a variety packaging including cartridges and bulk containers. Please contact our sales department for more information.

Revision Date     26 Oct 2021  
Revision No        2  
Download Date     29 Nov 2021

### Property

#### Uncured Product

Appearance

Grey paste

Cure Profile

16 minutes at 100°C

Cure Type

Addition Heat Cure

Rheology

Paste

Self Bonding

Yes

Viscosity

Brookfield

140000 - 240000 cP

#### Cured Product

##### After 60 minutes at 125°C

Color

Grey

Density

BS ISO 2781

2.18 g/cm<sup>3</sup>

Elongation at Break

ISO 37

105 %

Hardness Shore A

ASTM D 2240-95

56

Linear Coefficient of Thermal Expansion (ppm/°C)

195 ppm/°C

Max Working Temp

210 °C / 410 °F

Min Working Temp

-50 °C / -58 °F

Tensile Strength

ISO 40

2.2 N/mm<sup>2</sup> / 319 psi

Thermal Conductivity

2.1 W/mK

UL 94V-0

Yes

UL File No.

E334038

Volume Coefficient of Thermal Expansion (ppm/°C)

586 ppm/°C

#### Electrical Properties

Dielectric Strength (V/mil)

>457 V/mil

Dielectric Strength kV/mm

ASTM D-149

>18 kV/mm / 0 V/mil

Volume Resistivity (Ohms cm)

ASTM D-257

3.5E+13 ohms cm

#### Storage

Max Storage Temperature

10 °C / 50 °F

Min Storage Temperature

-5 °C / 23 °F

Shelf Life

12 mths

The content set out in the technical data sheet does not contain information upon which you should rely. It is provided for general information purposes only and does not constitute a product specification. You must obtain professional or specialist advice before taking any action based on the information provided in the technical data sheet.

CHT make reasonable efforts to ensure that information set out in the technical data sheet is complete, accurate, and up-to-date. CHT do not, however, make any representations, warranties or guarantees (whether express or implied) that information set out in the technical data sheet is complete, accurate, or up-to-date or that the product will be suitable for your requirements. You should carry out your own testing to determine the applicability of such information and whether the product will be suitable. CHT reserve the right to modify the technical data sheet at any time.

The CHT technical service department is available to offer further information and advice and should it be needed to look at modifying current products or custom formulate a new one to meet your specific requirements. Please contact the technical service department.

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