

AS1745T 1 Part Non-Corrosive Neutral Cure Adhesive Sealant (Electronic Grade)

Description

This product is part of a range of high performance RTV's. It is a neutral cure silicone sealant specifically designed to meet the physical, chemical and temperature resistant requirements of MIL-A-46146B. It features exceptional physical properties and is compatible with many sensitive substrates including copper, brass, steel, aluminium and FR4, making this an ideal option for many electronic applications where high performance is paramount. The Alkoxy cure system produces a silicone sealant with excellent adhesion to most common substrates.

Key Features

- MIL 46146B physical / chemical requirements
- High mechanical strength
- Contains UV tracer for visual inspection
- Non slumping adhesive paste

Application

Aerospace and engineering

Use and Cure Information

This product is a ready for use 1 Part system. If supplied in cartridges it can be applied using either manual or pneumatic dispensing guns. It can also be applied from bulk containers using conventional drum dispensing equipment.

All surfaces to which the sealant is to be applied should be clean, dry and free from grease, dirt, and loose material. Priming of surfaces is not normally required. If using as an adhesive, it should be applied to one clean surface and the other clean surface brought into contact with it within the tack free time stated opposite. For optimum bond strength, the thickness of the sealant joint should be a minimum of 1 mm.

The sealant will cure upon exposure to atmospheric moisture, ideally between 20 to 30 °C and 40% to 70% Relative Humidity. Time taken for cure will depend on the thickness of the joint, humidity and temperature. Joints should be left undisturbed for at least 24 hours, but preferably longer to effect sufficient depth of cure. Full cure requires 7 days.

"For pneumatic dispensing of 310 ml cartridges, the recommended pressure is 2.25 to 3.45 bar (40 to 50 psi). Dispensing pressure above the recommended limits may lead to gas bypassing the piston, causing spluttering at the nozzle and poor bead quality"

Health & Safety

Health and Safety

Safety Data Sheets available on request.

Packaging

CHT Adhesives are available in a variety packaging including cartridges and bulk containers. Please contact our sales department for more information.

Revision Date 29 Apr 2021
Revision No 1
Download Date 01 Sep 2024

Property

Uncured Product

Appearance
Cure Profile
Cure Through to 3 mm Depth
Cure Type
Extrusion Rate g/min
Rheology
Self Bonding
Slump
Tack Free Time / Skin Formation at 23°C/73°F
UV Trace

Cured Product

7 days at 23+/-2°C and 50+/-5% humidity

Color
Density
Elongation at Break
Hardness Shore A
Linear Coefficient of Thermal Expansion (ppm/°C)
Max Working Temp
Min Working Temp
Tear Resistance (N/mm)
Tensile Strength
Thermal Conductivity
Volume Coefficient of Thermal Expansion (ppm/°C)

Electrical Properties

Dielectric Constant
Dielectric Strength (V/mil)
Dielectric Strength kV/mm
Dissipation Factor
Volume Resistivity (Ohms cm)

Adhesion Testing

Lap Shear Aluminium kg/cm² ASTM D1002 7.83 kg/cm²

Storage

Max Storage Temperature 40 °C / 104 °F
Shelf Life 12 mths

Test Method Value

Thixotropic paste
23+/-2°C and 50+/-5% humidity
72 hr
Alkoxy
116 g/min
Paste
Yes
1 mm/5mins
45 min
Yes

Translucent
1.16 g/cm³
775 %
35
267 ppm/°C
200 °C / 392 °F
-62 °C / -80 °F
29.8 N/mm / 170 ppi
6.9 N/mm² / 1001 psi
0.2 W/mK
800 ppm/°C

ASTM D-150 2.49
457 V/mil
ASTM D-149 18 kV/mm / 457 V/mil
ASTM D-150 0.0007
ASTM D-257 4.71E+15 ohms cm

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