

TECHNICAL DATA SHEET

KÖRAFORM PP 18 2 part casting compound

Description	Property	Test Method	Value
Pourable, addition-curing, 2-part silicone rubber that cures at room temperature. This product is mainly used for making antistatic silicone printing pads. The cured rubber exhibits excellent physical and electrical properties. Fast and non-shrink cure at room temperature which can be accelerated considerably by the application of heat.	Uncured Product		
	Appearance		Pink
Key Features <ul style="list-style-type: none">• Crosslinks at temperatures as of 20 °C/68°F• Easy mixing of the components• Simple processing• Antistatic	Color A		Translucent
	Cure Type		Addition
Application Antistatic silicone Elastomer for pad printing applications.	De-mould Time / Full Cure at 23°C/73°F		8 - 12 hrs
	Mix Ratio By Weight		1:1
Use and Cure Information	Pot Life mins at 23°C/73°F		60 - 90 mins
	Viscosity A	Brookfield	25000 cP
Mixing Components A and B are mixed at a mass ratio of 1 : 1. The two components are thoroughly mixed either by hand or with an electric or pneumatic stirrer at low speed to avoid air from being dragged in and/or to avoid a temperature increase. Crosslinking is slowed down by reducing the temperature and accelerated by increasing it. The non-tacky time is about 8 - 12 hours.	Viscosity B	Brookfield	25000 cP
	Viscosity Mixed	Brookfield	25000 cP
Inhibition of cure Great care must be taken when handling and mixing all addition cured silicone elastomer systems, ensuring that all the mixing tools (vessels and spatulas) are clean and constructed in materials which do not interfere with the curing mechanism. The cure of the rubber can be inhibited by the presence of compounds of nitrogen, sulphur, phosphorus and arsenic; organotin catalysts and PVC stabilizers; epoxy resin catalysts and even contact with materials containing certain of these substances e.g. moulding clays, sulphur vulcanised rubbers, condensation cure silicone rubbers, onion and garlic. These substances may impair or even completely prevent the curing behavior of addition crosslinking silicones typically indicated by tacky surfaces. Therefore, it is absolutely important to check the compatibility in preliminary tests if unknown substrates are used.	Cured Product		
	Color		Hot Pink
Health & Safety Please observe our safety data sheets and the safety remarks on our container labels when handling our products. The dangerous goods regulations and the accident prevention regulations of the professional associations must be particularly observed. Keep the EC safety data sheet of the applied product at hand since it provides you with useful instructions for the safe use and disposal of the product as well as for actions to be taken in case of accidents.	Hardness Shore A	DIN 53 505	18
	Linear Shrinkage (%)		< 0.1 %
Delivery Units Component A: 5 kg or 25 kg Component B: 5 kg or 25 kg Other container sizes upon demand.	Storage		
	Max Storage Temperature		30 °C / 86 °F
Storage Components A and B can be optimally processed for approx. 12 months if stored properly at temperatures below 30 °C and protected from frost in closed original containers.	Shelf Life		12 mths

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The CHT technical service department is available to offer further information and advice and should it be needed to look at modifying current products or custom formulate a new one to meet your specific requirements. Please contact the technical service department.

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