## **TECHNICAL DATA SHEET**



## ALPATEC 30340 2 part textile coating

**Key Features** 

· Free from heavy metals

Good stability to chemicals

High transparency

Excellent mechanical properties

**Application** Flock coating

Revision Date 29 Apr 2021

Revision No

Download Date 25 Apr 2024

Property Test Method Value

**Uncured Product** 

Color Transparent
Cure Profile 120 °C to 180 °C.

Cure Type Addition
Mix Ratio By Weight 1:1

Pot Life mins at 23°C/73°F 10 hr mins

Viscosity Mixed Brookfield 87500 cP

**Cured Product** 

Density BS ISO 2781 1.1 g/cm3
Elongation at Break ISO 37 250 %
Hardness Shore A DIN 53 505 42

Tear Resistance (N/mm) BS ISO 34-1 10 N/mm / 57 ppi
Tensile Strength ISO 37 6 N/mm2 / 870 psi

Storage

Max Storage 30 °C / 86 °F Temperature

Min Storage Temperature  $5 \, ^{\circ}\text{C} \, / \, 41 \, ^{\circ}\text{F}$  Shelf Life  $6 \, \text{mths}$