

QLE 1101 Blue Addition Cure Specialty Silicone Coating

Description	Property	Test Method	Value
This elastomer is designed for fabric, textile or cloth coating applications where a tough coating and excellent adhesion is needed.	Uncured Product		
Key Features	Color		Transparent blue
<ul style="list-style-type: none"> Fast cure at elevated temperatures Low linear shrinkage Tinted to differentiate A and B components Low viscosity 	Color A		Transparent and colorless
Use and Cure Information	Color B		Transparent blue
Important	Cure Profile		10 mins at 150°C, 30 mins at 100°C
The "A" part of this elastomer contains the platinum catalyst; great care should be taken when using automated dispensing equipment to not cross-contaminate systems.	Cure Type		Addition
Mixing	Density A	BS ISO 2781	1.02
Both the "A" and "B" parts should be well stirred to ensure the material is uniform. The elastomers should be mixed by weight. Once they are mixed, the curing process begins. The gel time of the mixed material is listed under the typical properties. Fast curing gels should be dispensed utilizing automated mix and dispensing equipment. In order to achieve optimum performance, the same "A" and "B" side lot number should be used.	Density B	BS ISO 2781	1.02
De-Aeration	Mix Ratio By Weight		1:1
Air trapped during mixing should be removed to eliminate voids in the cured product. Vacuum de-airing may be necessary to completely remove all entrapped air bubbles. To ensure proper de-airing, subject the mixed material to 29 inches mercury.	Rheology		Liquid, Newtonian
Storage and Self-life	Silicone Yes/No		Yes
This product is best when used within 24 months for the date of manufacture; see product label and/or the CoA for the specific "use by date". Product should be stored in its original, unopened container in an environment that does not exceed 38°C (100°F). Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case, the properties required for the intended use should be checked for quality assurance reasons.	Solids Content (%)		> 99 %
	Viscosity A	Brookfield	2,000 cP
	Viscosity B	Brookfield	2,000 cP
	Cured Product		
	Elongation at Break	ISO 37	125 %
	Hardness Shore A	ASTM D 2240-95	45
	Max Working Temp		204 °C / 399 °F
	Min Working Temp		-55 °C / -67 °F
	Refractive Index		1.4
	Tensile Strength	ISO 37	5.52 N/mm ² / 800 psi
	Thermal Conductivity		0.18 W/mK
	Storage		
	Max Storage Temperature		38 °C / 100 °F
	Shelf Life		24 mths

Health & Safety

Please observe our safety data sheets and the safety remarks on our container labels when handling our products. The dangerous goods regulations and the accident prevention regulations of the professional associations must be particularly observed. Keep the safety data sheet of the applied product at hand since it provides you with useful instructions for the safe use and disposal of the product as well as for actions to be taken in case of accidents.

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