



UNCATALYZED		
PROPERTY	QM Skin 30	QM Cat Skin 30
Color	Translucent	Translucent
Viscosity	50,000 cps	100 cps
Specific Gravity	1.12	1.00

CATALYZED	
MIX RATIO 10:1 by weight	
PROPERTY	QM Cat Skin 30
Color	Translucent
Viscosity	30,000 cps
Specific Gravity	1.12
Work Life at 25 °C *	42 minutes
Tack-Free Time	8 – 12 hours
Demold Time	16 – 24 hours

\* Work life is defined as the amount of time required for the material to double in catalyzed viscosity.

CURED PROPERTIES	
3 DAYS at 25 °C	
Durometer, Shore A	5
Tensile Strength	350 psi
Elongation	1,000%
Tear B	95 ppi
Linear Shrinkage	< 0.30%

#### Storage

See product label and/or CoA for specific "Use By Date". Product should be stored in its original, unopened container. Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case, the properties required for the intended use should be checked for quality assurance reasons.

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