TECHNICAL DATA SHEET



QSil 440 2 part encapsulation and potting silicone

Key Features Property

• 100% solids

Fast curingLow modulus

· Primerless adhesion to a variety of substrates

Revision Date 30 Aug 2022

Revision No 2

Download Date 23 Apr 2024

Test Method Value **Property Uncured Product** Cure Profile 24 hours at 25°C Cure Type Condensation BS ISO 2781 Density A Density B BS ISO 2781 0.97 Gel Time at 25°C/77°F 5 min Mix Ratio By Weight 100:8 Rheology Liquid Viscosity Mixed **Brookfield** 160000 cP

Cured Product

Color White Hardness Shore A ASTM D 2240-95 45

 Max Working Temp
 204 °C / 399 °F

 Min Working Temp
 -55 °C / -67 °F

Storage